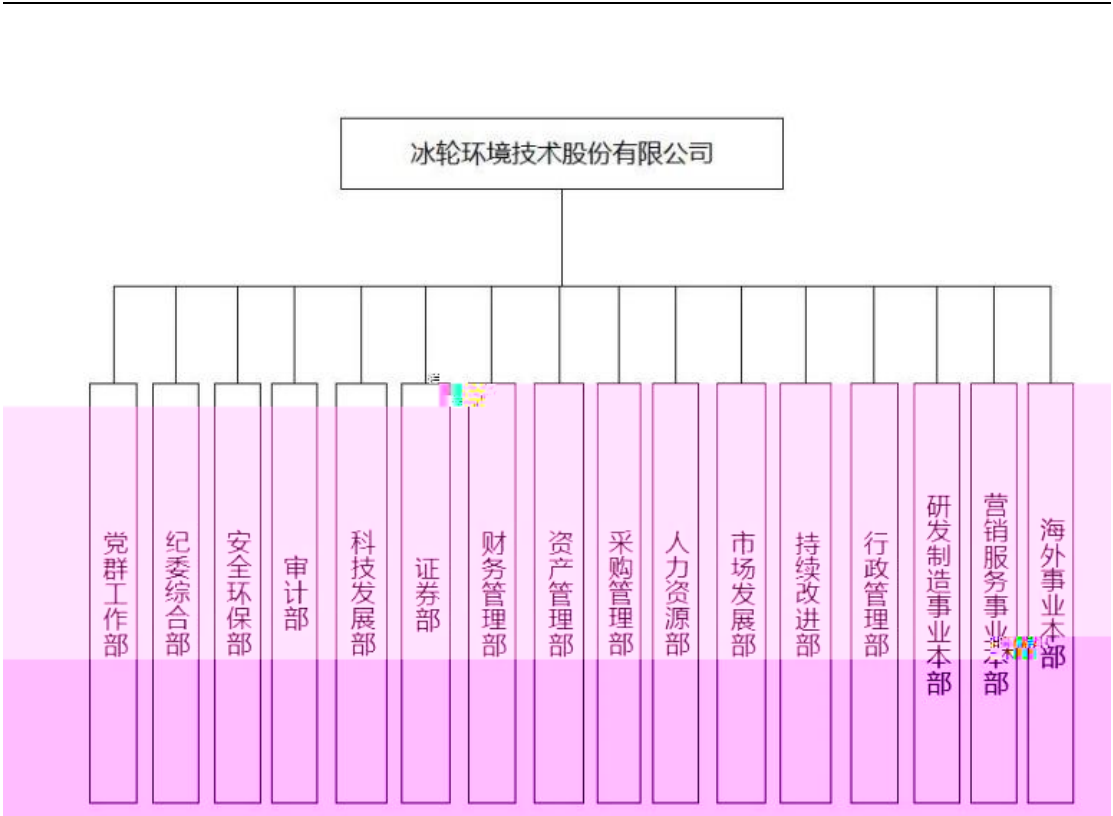




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(1)砂型打印

(2)涂刷涂料

(3)晾干、合箱

(4)起模、清理

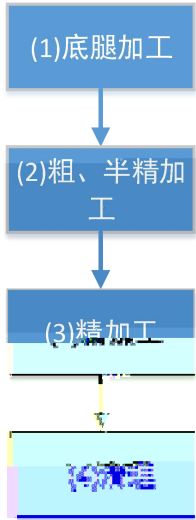
(5)填砂、紧实

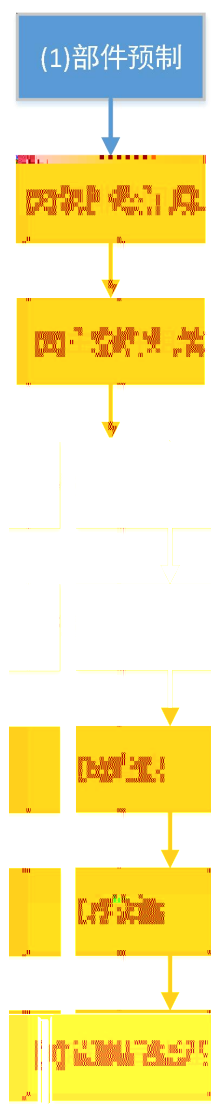
(6)安放浇口杯

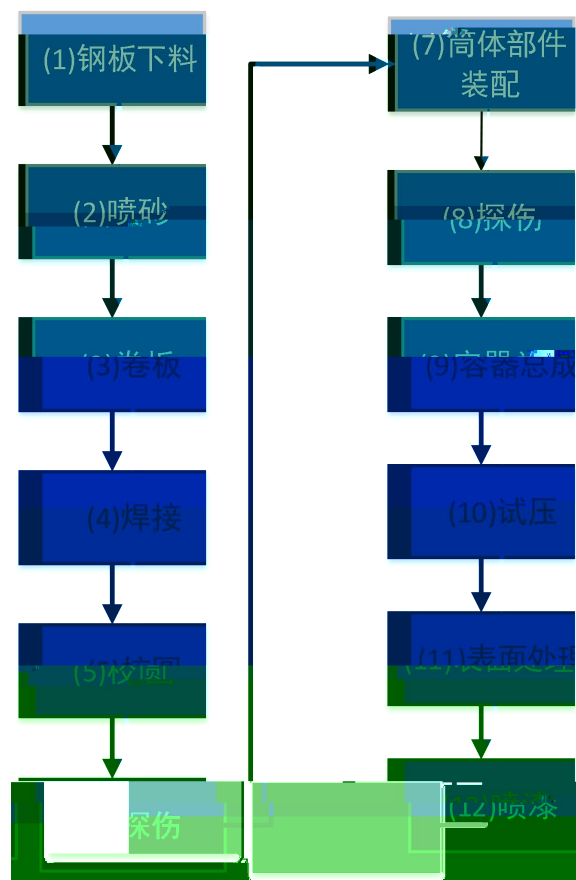
(7)浇注

(8)拔模

(9)清理







~~SECRET~~

(1)安装主部件



(2)调同轴度



(3)管路组对



...

(6)电气接线



(7)喷漆



组喷漆后处理



(8)初

$$E_{\text{燃烧}}$$

$$E_{\text{过程}}$$

$$=\sum_{=} \times$$

$$= \quad \times$$

$$= \quad \times \quad \times \text{---}$$

[illegible]

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